

TWD1630V

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
3826320	6	Cylinder liner kit	3277	REPL BY 3830285
		Bulletin 47-05	47-05-EN	New Piston & Piston Rings
3830285	6	Cylinder liner kit		
	6	• Cylinder liner		
	6	• Piston		
1556939	6	• Piston pin		(1556401)
914532	12	• Snap ring		
270935	6	• Sealing ring kit		
1543507	6	• • Sealing ring		
	6	• • Sealing ring		
	18	• • Sealing ring		
3837146	6	• Piston ring kit		(876831)
	6	• • Compression ring		
	6	• • Compression ring		
	6	• • Oil scraper ring		
270792	7	Main bearing kit	3277	STD D
270793	7	Main bearing kit		U.S=0,25mm
270794	7	Main bearing kit		U.S=0,51mm
270795	7	Main bearing kit		U.S=0,76mm
270929	1	Thrust washer kit	3277	STD D
270930	1	Thrust washer kit		O.S=0,10mm
270931	1	Thrust washer kit		O.S=0,20mm
270932	1	Thrust washer kit		0,30mm OVER SIZE
270796	6	Big end bearing kit	3277	STD D
270797	6	Big end bearing kit		U.S=0,25mm
270798	6	Big end bearing kit		U.S=0,51mm
270799	6	Big end bearing kit		U.S=0,76mm
276924	6	Gasket kit, cylinder head	3258	(271085)
1543576	6	• Sealing ring		
1543566	12	• Sealing ring		
1543580	12	• Sealing ring		
276836	6	Copper sleeve kit, fuel injector	3258	
276836	6	• Copper sleeve kit		(1543223)
1543225	6	• Sealing ring		
1543606	6	• Ring		
1543574	6	• O-ring		
276871	1	Repair kit, oil pump	3285	
	1	• Shaftwith gear		
	1	• Shaftwith gear		
	2	• Bushing		
876171	1	Gasket kit, induction manifold	426	
3979052	2	• Gasket		
425695	2	• O-ring		(469668)
469662	1	• Gasket		
949332	2	• O-ring		
848163	3	• Gasket		
469982	1	• Sealing ring		
876172	1	Gasket kit, exhaust manifold	424	
1543172	6	• Sealing ring, intake		
8130038	6	• Gasket		
470323	4	• Sealing ring, exhaust		
8130038	6	• Gasket, exhaust		

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876715	1	Gasket kit, turbo	1458	
420641	1	• Gasket		
424618	2	• Gasket		
469508	1	• Sealing ring		
3825197	1	• Sealing ring		
864859	1	• Gasket		
945512	1	• O-ring		
947624	1	• Gasket		
1542783	1	• Sealing ring		
1543360	1	• Gasket		
1697975	1	Repair kit, turbo	3509	
	10	• Lock washer		
	4	• Lock ring		
	2	• Bearing		
	1	• Lock ring		
	1	• O-ring		
	1	• Sleeve		
	1	• Bearing		
	1	• Lock ring		
	1	• Nut		
876716	1	Gasket kit, decarbonizing		
947620	19	• Gasket		
1543574	6	• O-ring		
1543581	6	• Gasket		
1543582	6	• Damping ring		
1543751	6	• Sealing ring		
876170	1	Gasket kit, reconditioning		
1543566	16	• Sealing ring		
1543576	8	• Sealing ring		
1546221	1	• Sealing ring		
469606	7	• Sealing ring		
968971	1	• O-ring		
1161277	1	• Sealant		
471321	1	• Sealing ring		
1275379	1	• Gasket		
975610	2	• O-ring		
468094	1	• Sealing ring		
947624	5	• Gasket		
955974	6	• O-ring		
18813	1	• Gasket		
468947	1	• Sealing ring		
3827274	1	• Gasket		(864775)
421158	1	• Sealing ring		
1543578	1	• Sealing ring		
949659	1	• O-ring		
955981	6	• O-ring		
1543576	2	• Sealing ring		
1543572	9	• Sealing ring		
976929	20	• Gasket		(969011)
947620	2	• Gasket		
947281	2	• Gasket		
925096	1	• O-ring		
925266	1	• O-ring		
1556397	1	• Sealing ring		(1543573)
1543577	11	• Sealing ring		
1556905	3	• Sealing ring		(1543579)
1543580	14	• Sealing ring		
1543172	1	• Sealing ring		
1544710	2	• Sealing ring		
1544410	2	• Sealing ring		

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925255	1	• O-ring		
469846	1	• Sealing ring		
957178	1	• Gasket		